Floor Standing Rack Assembly Instructions

FS4 | FSR SERIES

Open all boxes to inspect product for hidden shipping damage. Please report any damage to Gator Cases immediately at 813-221-4191.

Hardware should include the following:

- (4) Leveling Feet
- (100) 10/32 Rack Screws*
- (16) M8 Assembly Screws and Flange Nuts*
- (50) M6 Screws/ Washers/ Cage Nuts*
- (2) Door Hinge Pins
- (6) Panel Screws*
- (4) Ground Stickers*

* Quantity varies by model

1) Locate hardware packets, Top Cover, Base, Rail Spacers, and Filler Panels

2) Lay out Top Cover & Base

3) Locate Frames and Rack Rails

4) Position Frames in Base – see **Figure 1 / Detail A** for proper orientation within Base. Align mounting holes and secure with M8 Screws & Flange Nuts.

Take this time to attach Filler Panels using Panel Screws. Also install Leveling Feet to the Base.

NOTE – It may be easier to perform this operation with the Base & Frames upside down, returning to the upright position when completed

5) Install Top Cover using M8 Screws & Flange Nuts. Take this time to attach Filler Panel with Panel Screws. **See Figure 2.**

6) Install Rail Spacers by placing end tabs into drop slots on Frame. **See Figure 3 / Detail B.**

NOTE: Captive Nuts & M6 screws can be used to secure Rail Spacers to Frame. This is recommended for best support and stability.

7) Install Rack Rails to Rail Spacers using M6 Screws & Captive Nuts. If installing optional Rear Rails, make sure to calculate desired Rail to Rail depth when installing Captive Nuts on Rail Spacers. Each square punched position on Rail Spacer equals +/- 0.75” change in depth.

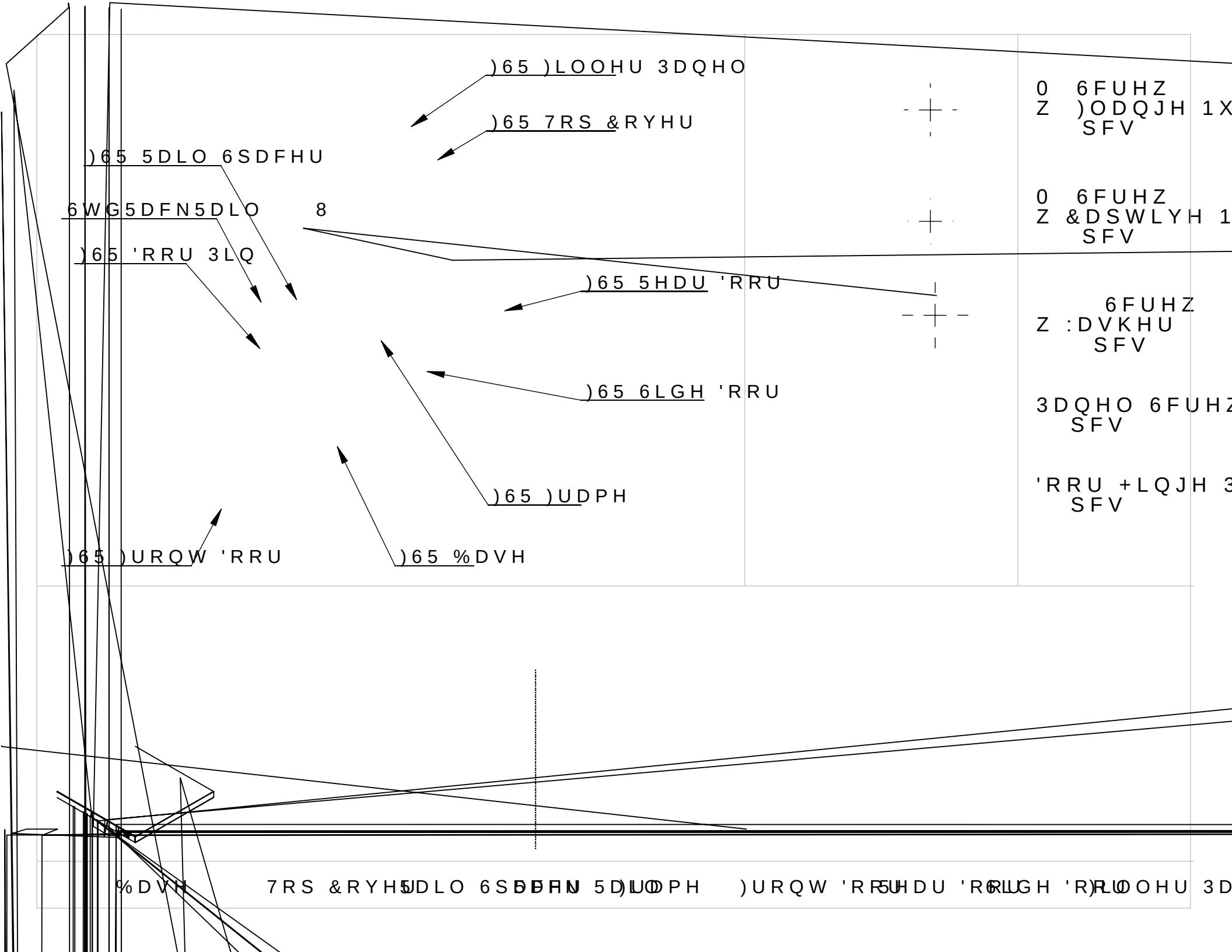
8) Locate Side Doors. These are installed with the lock punch-out at the top. Insert bottom tabs into base holes and compress spring clips to install. **See Figure 4.**

9) Locate Front Door and Rear Door. Place Door Hinge Pin into hole on lower corner of Base. Position Front Door over the Hinge Pin and insert into place. Compress the upper Spring Pin on door and insert into hole on the Top Cover. Repeat for Rear Door.

NOTE: Keys are zip-tied to the inside of the door.

See Assembled Floor Standing Rack.

Any assembly questions can be directed to Gator Cases 813-221-4191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